

Safety Data Sheet

ULTRAMID® 8253HS BK102 POLYAMIDE

Revision date : 2012/03/08

Version: 1.0

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(30215404/SDS_GEN_US/EN)

1. Product and Company Identification

Company

BASF CORPORATION
100 Campus Drive
Florham Park, NJ 07932, USA

24 Hour Emergency Response Information

CHEMTREC: 1-800-424-9300
BASF HOTLINE: 1-800-832-HELP

Chemical family:

polyamide

Synonyms:

POLYAMIDE RESIN

2. Hazards Identification

Emergency overview**CAUTION:**

MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

INGESTION MAY CAUSE GASTRIC DISTURBANCES.

Use with local exhaust ventilation.

Wear a NIOSH-certified (or equivalent) particulate respirator.

Wear protective clothing.

Eye wash fountains and safety showers must be easily accessible.

State of matter: solid

Colour: black

Odour: odourless

Potential health effects**Primary routes of exposure:**

Routes of entry for solids and liquids include eye and skin contact, ingestion and inhalation. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquified gases.

Acute toxicity:

Contact with molten product may cause thermal burns. The resin in pelleted form poses a low hazard.

Irritation / corrosion:

Irritation is possible when the product comes in contact with the skin, respiratory tract or the eyes.

Sensitization:

The substance is inert.

Chronic toxicity:

Repeated dose toxicity: No adverse effects have been reported in the processing and use of the product. No known chronic effects.



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Genotoxicity: The substance is inert.

Medical conditions aggravated by overexposure:

Data available do not indicate that there are medical conditions that are generally recognized as being aggravated by exposure to this substance/product. See MSDS section 11 - Toxicological information.

Potential environmental effects

Aquatic toxicity:

The product has not been tested. The statement has been derived from the structure of the product. There is a high probability that the product is not acutely harmful to aquatic organisms.

Degradation / environmental fate:

Experience shows this product to be inert and non-degradable.

3. Composition / Information on Ingredients

<u>CAS Number</u>	<u>Content (W/W)</u>	<u>Chemical name</u>
25038-54-4	$\geq 80.0 - \leq 100.0$ %	polyamide (PA 6)
1333-86-4	$\geq 0.1 - \leq 1.0$ %	carbon black
105-60-2	< 1.0 %	caprolactam

4. First-Aid Measures

General advice:

Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. Assist in breathing if necessary. Immediate medical attention required.

If on skin:

Wash affected areas thoroughly with soap and water. If irritation develops, seek medical attention.

If in eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

If swallowed:

Ingestion is not likely in the available physical form. If ingested, seek medical attention.

5. Fire-Fighting Measures

Flash point:	> 400 °C	(Unspecified)
Autoignition:		No data available.
Self-ignition temperature:		not self-igniting

Suitable extinguishing media:

water spray, dry powder, carbon dioxide, foam

Hazards during fire-fighting:

No particular hazards known.

Protective equipment for fire-fighting:

Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.



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6. Accidental release measures

Environmental precautions:

This product is not regulated by RCRA. This product is not regulated by CERCLA ('Superfund').

Cleanup:

Reclaim for processing if possible. Sweep/shovel up. Place into suitable containers for reuse or disposal in a licensed facility.

7. Handling and Storage

Handling

Protection against fire and explosion:

No explosion proofing necessary.

Storage

General advice:

Keep container tightly closed. Avoid deposition of dust.

Storage stability:

Protect against moisture.

8. Exposure Controls and Personal Protection

Components with workplace control parameters

caprolactam

	ACGIH	TWA value	5 mg/m3	Inhalable fraction and vapor	;
carbon black	OSHA	PEL	3.5 mg/m3		;
	ACGIH	TWA value	3.5 mg/m3		;

Advice on system design:

Provide local exhaust ventilation to control dusts/vapours.

Personal protective equipment

Respiratory protection:

Wear a NIOSH-certified (or equivalent) particulate respirator. Wear respiratory protection if ventilation is inadequate. Do not exceed the maximum use concentration for the respirator facepiece/cartridge combination. Wear a NIOSH-certified (or equivalent) organic vapour/particulate respirator.

Hand protection:

Wear gloves to prevent contact during mechanical processing and/or hot melt conditions.

Eye protection:

Tightly fitting safety goggles (chemical goggles).

General safety and hygiene measures:

Wear protective clothing to prevent contact during mechanical processing and/or hot melt conditions. Avoid inhalation of dust. Wash soiled clothing immediately.

9. Physical and Chemical Properties

Form:	pellets
Odour:	odourless



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Colour:	black	
pH value:		not applicable
Melting temperature:	approx. 220 °C	(DIN 53765)
Boiling range:		The substance / product decomposes therefore not determined.
Vapour pressure:		not applicable
Relative density:	1.05 - 1.25	
Bulk density:	500 - 800 kg/m3	
Solubility in water:		insoluble

10. Stability and Reactivity

Conditions to avoid:

Avoid prolonged exposure to extreme heat.

Substances to avoid:

strong oxidizing agents, acids, bases

Hazardous reactions:

The product is chemically stable.

Decomposition products:

Possible thermal decomposition products:
hydrogen cyanide, carbon monoxide, ammonia

Thermal decomposition:

> 300 °C

May decompose if overheated and/or subjected to prolonged heating.

Corrosion to metals:

No corrosive effect on metal.

11. Toxicological information

Repeated dose toxicity

Information on: carbon black

Assessment of repeated dose toxicity:

No reliable data was available concerning repeated dose toxicity. Investigations using experimental animals show that the material can cause lung tissue changes following inhalation.

Prolonged inhalation exposures may produce cough, phlegm, tiredness, chest pain and headache. Chronic exposures have been known to produce pneumoconiosis (chronic inflammatory and fibrotic lung disease).

Information on: caprolactam

Assessment of repeated dose toxicity:

After repeated exposure the prominent effect is local irritation. The substance may cause damage to the upper respiratory tract even after repeated inhalation, as shown in animal studies.

Carcinogenicity

Information on: carbon black

IARC (International Agency for Research on Cancer) has classified this substance as group 2B (The agent is possibly carcinogenic to humans). In long-term animal studies in which the substance was given by inhalation in high concentrations, a carcinogenic effect was observed. A clear indication of an increased risk of cancer in humans has so far not been shown. No carcinogenic potential can be deduced from other studies with rats and mice.



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Other Information:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

12. Ecological Information

Bioaccumulation

The product will not be readily bioavailable due to its consistency and insolubility in water.

13. Disposal considerations

Waste disposal of substance:

Incinerate in a licensed facility. Do not discharge substance/product into sewer system.

Container disposal:

Dispose of in accordance with national, state and local regulations.

14. Transport Information

Land transport USDOT

Not classified as a dangerous good under transport regulations

Sea transport IMDG

Not classified as a dangerous good under transport regulations

Air transport IATA/ICAO

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US released / listed

EPCRA 311/312 (Hazard categories):

Not hazardous;

State regulations

State RTK

MA, NJ, PA
MA, NJ, PA

CAS Number

1333-86-4
105-60-2

Chemical name

carbon black
caprolactam



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CA Prop. 65:

THIS PRODUCT CONTAINS A CHEMICAL(S) KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

16. Other Information

NFPA Hazard codes:

Health : 1 Fire: 1 Reactivity: 0 Special:

HMIS III rating

Health: 1 Flammability: 1 Physical hazard: 0

NFPA and HMIS use a numbering scale ranging from 0 to 4 to indicate the degree of hazard. A value of zero means that the substance possesses essentially no hazard; a rating of four indicates extreme danger. Although similar, the two rating systems are intended for different purposes, and use different criteria. The NFPA system was developed to provide an on-the-spot alert to the hazards of a material, and their severity, to emergency responders. The HMIS system was designed to communicate workplace hazard information to employees who handle hazardous chemicals.

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MSDS Prepared by:

BASF NA Product Regulations
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MSDS Prepared on: 2012/03/08

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